Re	cei	vin	a.	Rep	or
LC	・しせり	AIL	19	112	7

a de	ate:	ENMR		n No: <u> </u>	18043	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cash Cr	N S Q	elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye plete: Ye	es No	
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
					_	
* ************************************						
	,					
		Initials	s of receiver	(if shipment	OK) Level	
Production/Ad Date Received/Cos	117/8		±		Location	on

No: PEC IV-570329

INVOICE

Sold Bu: THYSSENKRUPP MATERIALS NA

Date: 08Jul11 Remit to: Due: 07Auq11 THYSSENKRUPP MATERIALS NA

125

LBS

Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Shipped To: (1) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS PO/Rel 14312 Slp STAN IVERS (905-532-1350) 1 STAINLESS STEEL PLATE 17-4 HRAP 3 PCS .250" THICK X 4.0000" X 90.0000" 81 LBS MATERIAL MATERIAL 3 PCS @ 222.6500 EA 667.95 ENERGY & CAP SURCHG 25.0000 LOT 25.00 667. 95 _______ 2 PCS 2 ALUMINUM SHEET 2024 -T3 .0320 Nom X 48.0000" X 144.0000" 44 LBS MATERIAL 2 PCS @ 151.6500 EA 303. 30

Total Shipped: 5 PCS Interest will be charged at 1.5% per month or 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS *** 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY **** TEL. 800-926-2600 **** *** CUSTOMER PICK-UP HOURS *** *** 9:00 AM TO 4:00 PM *** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER. *** ****************

WE STOCK STAINLESS STEEL!!!! PLEASE LET US QUOTE YOUR NEXT REQUIREMENT * *****************

TPS/GST TVH/HST 140223934 RT0001 # TVQ - QST 1017327981 TQ0001

Material Processing Freight Other Taxes TOTAL DUE 971.25 25.00 129.51 1,125.76 ***************

Taxes: ONHSTS 129.51

Page: 1 Last

Purchase Order Receipt Listing

Friday, July 08, 2011 8:42:54 AM

All amounts are calculated in domestic currency. All Vendors PO ID PO14312 Receipt Dates from 7/8/2011 to 7/8/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

*	2)	ST .
Book Amt	\$667.97	\$303.29 (
1.5		
MRB Qty/ MRB Reject Qty	0 0	0 0
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000
Cost Per Unit/ Recv Value	\$29.69	\$3.16
Recv Qty (PO U/M)	22.5000	96.0000
Recv Date/ Recv Emp	7/8/2011 DESJ02	7/8/2011 DESJ02
Required Date Required Qty	6/24/2011	6/24/2011 96.0000
Project ID Reference/ PO U/M / Description/ Stock U/M Cert Std	VC-COP001 Thyssenkrupp Materials CA Ltd M174B0.250X4.000 f 17-4 SS Bar.250 X f 4.00	M2024T3S.032 sf 2024-T3.032 sheet sf 118243
Line P Nbr/ Insp Req	lor Name	, V
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO14312 1 CAD No	

0.0000

\$971.26

118.5000

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

BILL OF LADING Ship From: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Tel: 905 669 9444 Fax: 9057389033

Ship To: DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053

PEC 719260 No: Ship Date 07Jul11 at 16:00 From PFW Probill Via VIM TRANSFER TRUCK CONCORD FOB PREPAID Frt Route 0- 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115) DART AEROSPACE 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7

BILL OF LADING 1) Our Order PEC-342927- 1 Your PO # 14312 STAINLESS STEEL PLATE 17-4 HRAP .250" THICK X 4.0000" X 90.0000" Heat Number Tag No 44244 211700 Quantity Wt LBS 44244 7.50 SFT 2) Our Order PEC-342927- 2 Your PO # 14312 ALUMINUM SHEET 2024 -T3 .0320 Nom X 48.0000" X 144.0000" Heat Number Tag No Quantity Quantity 96.00 SFT Wt LBS 551723 211701 Tags PCS LBS TOTAL: 125

Heat Number 44244

*** Chemical Analysis ***

*****ADD ON TO 342792 SUR-CHARGE PAID*******

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL (1,2) 1 BDL, 1 SKID GW. 250 LBS

Page: 1Continued Receiper

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMEDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

DEOSDIDIAN

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION VQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

BILL OF LADING
Ship From: Ship THYSSENKRUPP MATERIALS NA Probi
2821 LANGSTAFF ROAD Via
CONCORD, ONTARIO L4K 5C6 FOB
Tel: 905 669 9444 Fax: 9057389033 Frt

Ship Date 07Jul11 at 16:00 From PFW Probill Via VIM TRANSFER TRUCK FOB CONCORD Frt PREPAID . 0 -Route 0 Manifest Vhcle Trailer Slp STAN IVERS (905-532-1350) Sold To: (20115)DART AEROSPACE

No:

PEC 719260

Ship To: (1)

DART AEROSPACE

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE RAPPORTÉES IMMÉDIATEMENT: ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY:

RETOUR DE:MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
....MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

BILL OF LADING
Ship Da No: Ship From: Ship Date 07Jul11 at 16:00 From PFW THYSSENGRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6 Via VIM TRANSFER TRUCK CONCORD FOB Tel: 905 669 9444 Fax: 9057389033 Frt PREPAID Route 0- 0 Manifest Vhcle Tráiler Slp STAN IVERS (905-532-1350) Ship To: (20115) () Sold To DART AEROSPACE DART AEROSPACE BILL O F LADING *CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA CONCORD, ONT.* *** 9:00 AM TO 4:00 PM **** TEL. 800-926-2600 **** ***************** WE STOCK STAINLESS STEEL PLEASE LET US QUOTE YOUR NEXT REQUIREMENT **************** ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER .*** 2 Last TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE BAPPORTÉES IMMÉDIATEMENT ERRORS OR SHORTAGE MUST BE REPORTED/IMMEDIATELY RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

GO. CARREON PLASTE

Producers of Stainless Steel & Nickel Alloys 350 Marshellton Thorndale Road Downingtown, PA 19335-2083

DATE: 12-MAR-2008

TEST CERTIFICATE

GOC: 22393

**** SOLD TO: ****

**** SHIP TO: ****

SKORR STEEL COMPANY, INC. 140 STEWART AVENUE BROOKLYN NY 11237

SKORR STEEL COMPANY, INC. 140 STEWART AVENUE BROOKLYN NY 11237

CUSTOMER ORDER # 1565

CUSTOMER MARK # 1565

17 4PH YY HOT ROLLED, CONDITION A, DESCALED UNS S17400; PLATE, ASTM A693-06 TYPE 630, COND. A; ASME SA693, ASME B&PV CODE SECTION II, 2004 EDITION, AMS-5604E EXCEPT DELETE PYROMETRY AMS-2750. MATERIAL SUPPLIED IN COND. A WITH HARDNESS REPORTED IN COND. A, INFO ONLY. CAPABILITY TESTING IN 900 DEG. F PRECIPITATION HEAT TREATMENT. GENL REOT ASTM A480-06b/FLATNESS ASTM A480-99b.

ITEM

. .

DESCRIPTION MARK: 1565

.2500 x 72 x 263.625

Qty Heat-Slab

Rock

090 1 44244-2J

Capability Test in H900 for Heat-Slab 44244-2J

Heat-Slab Hard-Rc

44244-2J 46

Heat-Slab Test-Dir Elong-2in. R/A 44244-2J TT 14% 46%

Tensile Yield-.2% 201100psi 183800psi

It is hereby certified that all items furnished in this shipment are in full compliance with the purchase order and specification requirements. It is further certified that the test reports represent the actual attributes of the items furnished and are in full conformance with all applicable specifications and order requirements.

Materials produced under this order have not come into contact with

No Welding Performed

100% Melted, Rolled, and Manufactured in the U.S.A.

PAGE # 1 OF 2

DELIVERY 248 (326877)
PC 0173 PO # REC- 23/057

DAAP* 6

GOL CANNEON PRAYER

Producers of Stainless Steel & Nickel Allovs 350 Marshallton Therodale Roud Downlegtown, PA 19335-2053

DATE: 12-MAR-2008

TEST CERTIFICATE

GOC: 22393

**** SOLD TO: ****

**** SHIP TO: ****

SKORR STEEL COMPANY, INC. 140 STEWART AVENUE **BROOKLYN NY 11237**

SKORR STEEL COMPANY, INC. 140 STEWART AVENUE BROOKLYN NY 11237

CUSTOMER ORDER # 1565

CUSTOMER MARK #

YY HOT ROLLED, CONDITION A, DESCALED UNS S17400; PLATE, ASTM A693-06 TYPE 630, COND. A; ASME SA693, ASME B&PV CODE SECTION II, 2004 EDITION, AMS-5604E EXCEPT DELETE PYROMETRY AMS-2750. MATERIAL SUPPLIED IN COND. A WITH HARDNESS REPORTED IN COND. A, INFO ONLY. CAPABILITY TESTING IN 900 DEG. F PRECIPITATION HEAT TREATMENT. GENL REQT ASTM A480-06b/FLATNESS ASTM A480-99b.

HEAT: MN Р S SI CR NI .033 .021 .002 44244 .50 .44 15.40 4.52 .34 CB CU CBTA TA 44244 3.53 .32 .33 .01

Note: The recording of false, punishable as a felony under Federal Statute.

The above are true and correct results fictitious, or fraudulent statements of tests on samples of the material. Results conform to the specification Results conform to the specification(s) listed above and are on record.

Meets EU Electrical "RoHS". Contains NO "WEEE" relevant substances. Complies with DFARS-225.1-Buy American Act-Supplies. Electralloy only accepts residual and trace elements to the limits invoked by the specification and or customer. ASTM E1019-03, ASTM E572-02a and ASTM E1086-94 are the methods used to determine the chemical analysis for Fe base (high alloy), Ni base and Cu base alloys.

I HEREBY CERTIFY THE ABOVE FIGURES ARE CORRECT AS CONTAINED IN RECORDS OF THIS CORPORATION.

etile de

PAGE # 2 OF 2

David A. Fulkerson Quality Control Technician Works Inspector 0/12/08

THYSSENKRUPP MATERIALS P.O. 5400081127-R02

This ten aspect shall not be reproduced to white no nothing and when charge as the reproduced to the second second

nert. No aberation, otherwise frauduler

2011-04-19

5866601

P.O. No./Goyt Contract No. M49254047 Ln#: 001

Ship From:

RIVERDALE, IA

00000 invoice No 1000291135-1 Alcoa No. Item

DS-91135-02-1

TW METALS-EXTON G041015402R10 Customer

Terrance Thom

Page 1 of 2

ship To: Charleston Aluminum LLC **Gaston, SC 29053** 480 Frontage Rd.

GROSS SKID WGT: 4750 LB QUAN TOL +/-10 1 CQR D126135 REV 34 CUST REQ 11-04-EXC_MRK ASTMB209 REV 07 ((MARKED)) KRAFT PAPER 0.032 IN TK (+.0020 -.0020) X 48.0 IN W (+.125 -INTERLEAVED MAX REV A IS 2010 EXC MRK AMS4037 REV N IS 2008 Item Description *** W/E 11-04-23 *** 144.0 IN LN (+.15625 -.15625) CAT X 05310 SHEET MILL FINISH. AMS-QQ-A-250/4 (N) A/T 2024-

292699		Package Ticket
551723		Lot
3959		Weight
179		Quantity
PC	111111	NOM
27649 47346		Inspector Clock Numbers

Num

Notes for CQR: D126135.34

PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ- A-250/4 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/4E, AMENDM ENT 2.

PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/4E AMENDMENT 2 ALSO MEETS THE REQUIREMENTS OF AMS -QQ-A-250/4.

D126135.34

-Specification Limits -

	7.7	Impr		ALLOY	* 1	Chemi		Tapr
	Long Transv.	Dir	No-> UTS TYS	ALLOY ZUZA		Chemical Composition		Dir Long Transv
	6	Tes	No-	Min	Max		M I	
		30	· Phys:	!	0.5	IS	63.0	KGI
65	67	ISM	LCAL,	•	0 0.50	PR	42.0	TYS TYS
	. 7	1	Metallo S	3.8 0	4.9 0	3	15	EL4D PCT
45.3	45.1	ISX	TYS	30 1.2	9 1.8	MG.		
		PCT	, Quanto		0.10 0.	SI FE CU MB MG CR ZN TI Each To		
M	w		meter	!	25 0.1	i		
			Quantometer Results ELAD		5 0.05	Other Each		
					15	her		
				REMAIN	•	Alumin		C.



DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

1235581 0 Ship From: RIVERDALE, IA.
Ship Date B.L. No. Invoice No. Alcoa No. Item
2011-04-19 5866601 00000 1000291135-1 DS-91135-02-1
P.O. No./Govi Contract No. Customer Alcoa Item
M49254047 Ln#: 001 TW METALS-EXTON G041015402R10

Page 2 of 2

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ment. No alteration, otherwise fraction

Actorin Murphy
Director of Manufacturing Developed Works

Cast Number H8577044 Lot: 551723 Chemical - OES - Mechanical, Physical, Metallograpy,
67.7 45.2 0.05 0.12 4 9 0.65 1.5 តី Quantometer Results (cont.) 0.02 00.02 18.3 17.7 0.05 TI 0.03

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

TW METALS RES APR. 2 1 2011 PAR ACCEPTED BY